



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3635-1
Job Sheet 178651



DAS
21
9-08

Part No: D3635-1

Job Qty: 12 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-24 ec Verified By:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		6/15/18	0.00	0.00	Start Up Waterjet		DL 18/06/07
100	Waterjet	12 pcs		6/15/18	0.00	0.22	Waterjet1		DL 18/06/07
110	QC	12 pcs		6/15/18	0.00	0.00	QC2 Waterjet-2		DL 18/06/07
120	QC	12 pcs		6/15/18	0.00	0.00	QC8-3		38
130	Packaging	12 pcs		6/15/18	0.00	0.00	Packaging3	ST045	AS 18-6-13
140	QC21-SA	12 Ea		6/15/18	0.00	0.00	QC21		DAS 21 9-08 18-06-14

Part Op 100 - 1-Cut as per Dwg D3635 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	.3000 sf (.025 ea)	90-Start up Operation	794539

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO80S.125	0	167	0

Part Specifications

Specifications could not be found.

Plex 6/5/18 12:51 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																					
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																			
Description Work Order Deviation			Disposition																																				
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 06/07/18 DART AEROSPACE Container No: S078832 Part: D3635 - 1 Job No: 178651 Serial No/Batch: S078832 Revision: _____ Inspector: _____ Exp Date: 06/07/2018 Instructions: _____					Completed By																																		
					Lead hand / Supervisor Approval Verification																																		
					QC / QA Coordinator Approval																																		
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">Root Cause</td> <td colspan="2"></td> <td colspan="2"></td> </tr> <tr> <td style="width:15%;">Environment</td> <td style="width:5%;">☐</td> <td style="width:15%;">Design</td> <td style="width:5%;">☐</td> <td style="width:15%;">Doc/Data</td> <td style="width:5%;">☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Handling/Pre</td> <td>☐</td> <td>Material</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Tribal Knowledge</td> <td>☐</td> <td>LOA</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Past Expiry Date</td> <td>☐</td> <td>Misidentified</td> <td>☐</td> </tr> <tr> <td colspan="2"> Rushing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Positioned Wrong ☐ Product Improvement ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Outside Dimensions ☐ Process Improvement ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Over/Under tolerance ☐ Manufacturing Process ☐ OTHER : _____ Past Due ☐ </td> <td colspan="2"> rder Loss/Surge ☐ o/Program ☐ in ☐ ld ☐ ong Stock Pulled ☐ : of Sequence ☐ -set ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>						Root Cause						Environment	☐	Design	☐	Doc/Data	☐	Equip/Tooling	☐	Handling/Pre	☐	Material	☐	Internal Transport	☐	Tribal Knowledge	☐	LOA	☐	Substation	☐	Past Expiry Date	☐	Misidentified	☐	Rushing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Positioned Wrong ☐ Product Improvement ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Outside Dimensions ☐ Process Improvement ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Over/Under tolerance ☐ Manufacturing Process ☐ OTHER : _____ Past Due ☐		rder Loss/Surge ☐ o/Program ☐ in ☐ ld ☐ ong Stock Pulled ☐ : of Sequence ☐ -set ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
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Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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